

WHAT IS CLAIMED IS:

1. A gaming ticket assembly comprising:
a thermal paper base stock having a first surface and a second surface said first surface
5 being thermally sensitive and said second surface be non thermally sensitive or thermally
sensitive;
a silicone coating covering said first surface of said thermal paper base stock;
an adhesive coating covering said silicone coating;
a polymeric film having a opaque barrier area, said polymeric film being releasably
10 attached to said adhesive coating; and
a protective coating covering said polymeric film.
2. The gaming ticket according to claim 1 wherein said silicone coating is curable by
irradiation.
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3. The gaming ticket according to claim 1 wherein said opaque barrier is a
metallized film applied to said polymeric film.
4. The gaming ticket according to claim 1 wherein said silicone coating is formed
20 from a epoxy silicone co-polymer.
5. The gaming ticket according to claim 1 wherein said protective coating is selected
from the group consisting of inks, urethanes, varnishes and silicone.
- 25 6. The gaming ticket according to claim 1 wherein said opaque barrier masks
gaming information.
7. The gaming ticket according to claim 1 wherein said polymeric film is receptive
to a color printing process.

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8. The gaming ticket according to claim 1 wherein said gaming ticket is used for instant lottery tickets.

5 9. The gaming ticket according to claim 1 wherein said gaming ticket includes a notched portion.

10. A method of producing gaming ticket stock comprising the steps of:
providing a thermal paper base sheet having a thermal sensitive surface and a non thermal sensitive surface;
10 coating said thermal sensitive surface with a silicone coating;
applying an adhesive coating to said silicone coating;
attaching a polymeric film to said adhesive coating, said polymeric film having an opaque barrier area;
applying printed graphics to said polymeric film; and
15 coating said polymeric film with a protective coating.

11. The method of producing a gaming ticket according to claim 10 wherein said opaque barrier is formed by a metallized film, ink, or an opaque film.

20 12. The method of producing a gaming ticket according to claim 10 wherein said opaque barrier area masks thermally imprinted gaming information.

25 13. The method of producing a gaming ticket according to claim 10 wherein said silicone coating is an epoxy silicone coating that is curable by irradiation.

14. The method of producing a gaming ticket according to claim 10 wherein said opaque barrier is created by a permanent occluding ink.

30 15. The method of producing a gaming ticket according to claim 10 further comprising a step of printing graphics on said non thermal surface of said thermal paper base stock.

16. The method of producing a gaming ticket according to claim 10 wherein said printing graphics are performed with one or more color ink process.

5 17. The method of producing a gaming ticket according to claim 10 further comprising the step of printing a printing clue block on said polymeric film.

18. The method of producing a gaming ticket stock according to claim 10 wherein said gaming ticket stock is used for instant lottery tickets.

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19. A method of vending an instant gaming ticket stock comprising the steps of:
producing a multi-layered gaming ticket according to claim 10 and further including the steps of:

inserting said multi-layered gaming ticket into a computerized gaming machine;

15 imprinting said multi-layered gaming ticket with game of chance outcome information below said opaque barrier said outcome information containing an unique identifier with thermal printing means; and

selling said imprinted ticket to a player.

20 20. The method of producing a gaming ticket stock according to claim 10 wherein said thermal paper base sheet includes a notched portion.